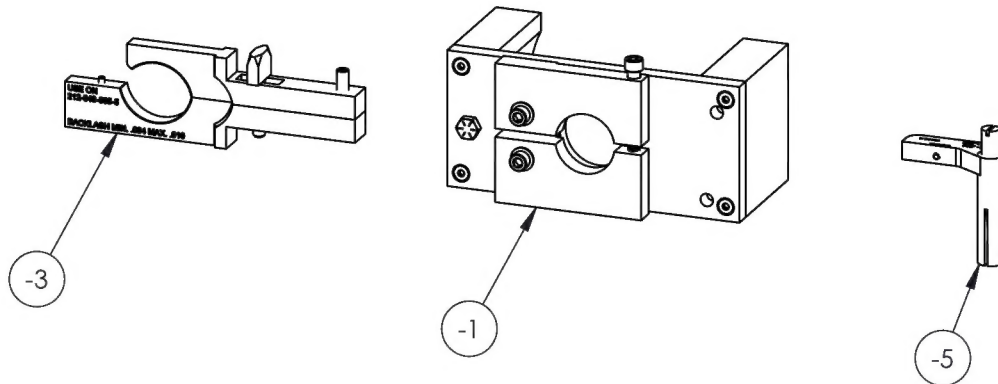


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	6/4/2015	DPD	JAG



NOTE:  
REF. BELL T/N: 212-040-001-3GIF-1.

B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
	-3	1	TAIL ROTOR DRIVE QUILL BACKLASH TOOL		RBT400209-D3
	-5	1	DRIVE & SUMP ASSEMBLY HYDRAULIC PUMP & TACHOMETER DRIVE QUILL BACKLASH TOOL		RBT400209-D4
	-1	1	DRIVE AND SUMP ASSY, INPUT QUILL BACKLASH TOOL		RBT400209-D2

<b>DART</b> AEROSPACE	
TITLE <b>BACKLASH TOOL KIT</b>	
DWG NO. <b>RBT400209</b>	REV <b>1</b>
MAT'L	DRAWN BY: <b>DUERFELDT</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE <b>1:4</b>	DATE <b>5/7/2015</b>
SHEET 1 OF 1	

APPROVED  
*J Gilbert*

HEAT  
TREAT  
FINISH  
SPEC

USED ON MODEL  
**BELL 205, 212, 412**